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RADIO



AUTO RECORD PLAYER 1 393 G

SERVICE MANUAL

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Mains Supply: 200-250 Volts, 50 c.p.s. A.C. mains.

Power Consumption: Approximately 38 Watts at

240 Volts.

Valves: Two Mullard type UCL.83 triode pentodes.

Output Power: 6 Watts.

Record Changer: Collaro Challenger* four-speed automatic record changer with turnover crystal pick-up.

Pilot Lamp: 8 V. 0.15 A M.E.S.

Case: $18\frac{3}{4}$ in. wide x $14\frac{5}{8}$ in. deep x $9\frac{1}{8}$ in. high, finished in leather cloth, with carrying handle.

Loudspeaker: Widerange twin cone $6\frac{1}{2}$ in. diameter.

* The record changer is a special model supplied for use with the 393G only and is not interchangeable with the standard "Challenger."

CIRCUIT

Note: The heater supply for the two valves used in the amplifier is obtained by connecting the heaters in series with the induction motor of the record changer. This provides the necessary voltage drop on 226–250 volt mains supplies, but on lower voltages a $4.7 \mathrm{K}\Omega$ 3W resistor, R18, is connected across the motor windings.

The push-pull amplifier circuit utilises two triode pentode valves type UCL.83, the pentode sections forming the output stage. One triode section V2A, functions as the phase invertor, the other, V1A, as the input voltage amplifier. The tone and volume controls operate in the grid circuit of V1A and a negative feedback voltage from the secondary of the output transformer is injected across R5 in its cathode circuit. The effect of C15 is to reduce the feedback at low frequencies to provide a degree of bass lift in the amplifier response.

The voltages developed across the anode and cathode loads of V2A are applied to the control grids of V1B and V2B through C8 and C9. C11 and R15 across the primary of the output transformer T2 provide phase correction.

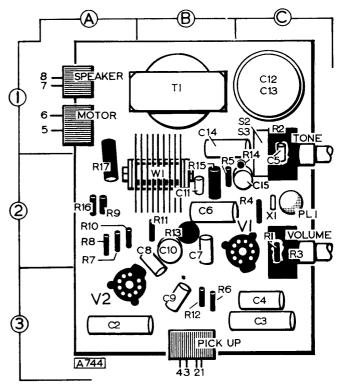


Fig. 1. Printed circuit panel viewed from components side.

C2 C3 C4 C5 C6 C7 C8 C9 C10	A3 C3 C2 B2 B2 B2 B3 B3	C12 } C13 } C14 C15 R1 R2 R3 R4	C1 B1 C2 C2 C1 C2 C2 C2	R6 R7 R8 R9 R10 R11 R12 R13 R14	B3 A2 A2 A2 A2 B2 B3 B2 C2	R16 R17 PL1 S2 } S3 } T1	A2 A2 C2 C1 B1 B2
CIO	B2 B2	R4 R5	B2	R15	B2	ΧΊ	C2

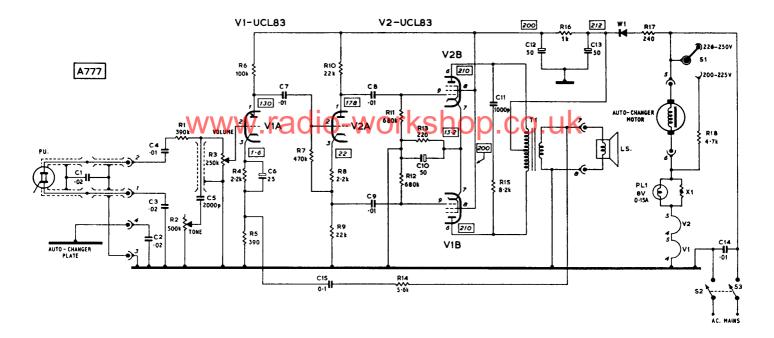


Fig. 2. Circuit diagram. Figures in rectangles are voltage readings taken with a $20,000\Omega/V$ oltmeter. In those receivers in which R9 and R10 are 47 K Ω , the voltage at the anode of V2A will be approximately 168 V. and the cathode 32 V.

RESISTORS

(All $\frac{1}{4}$ watt, 20% tolerance unless otherwise stated)

Ref. Value		Rating	Function					
RI	390 KΩ		Pick-up series					
R2*	500 KΩ	Carbon pot. (rev. log.)	Tone Control					
R3†	250 KΩ	Carbon pot. (log.)	Volume Control					
R4	2.2 KΩ		VIA grid bias					
R5	390 Ω	10%	Neg. feedback injection					
R6	100 KΩ	70	VIA anode load					
R7	470 KΩ		V2A grid leak					
R8	2.2 KΩ		V2A grid bias					
२9	22 KΩ±	10%	V2A cathode load					
R10	22 KΩ±	10%	V2A anode load					
RII	680 KΩ	. • 70	V2B grid leak					
R12	680 KΩ		VIB grid leak					
R 13	220 Ω	10% 1 W.	VIB/V2B grid bias					
Ř14	5.6 KΩ	10%	Neg. feedback limiter					
Ri5	8.2 KΩ	, v. ↓ w.	Phase correction					
RI6	1 ΚΩ	ž **.						
RiŽ	240 Ω	3 W.	H.T. smoothing					
RiB	4.7 KΩ	3 W.	Rectifier current limiter					
11.0	T.7 K64	3 W.	Low mains voltage shun					

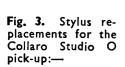
* Part No. Y.13054 † Part No. Y.13055 ‡ 47 KΩ 10% in some models

CAPACITORS

(All 350 V. working 20% tolerance unless otherwise stated)

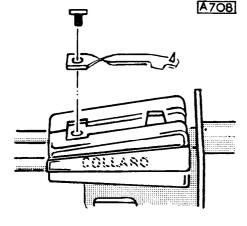
Ref.	Value	Rating	Function
Cī	0.02μF	300 V. A.C.	`
C2	0.02 µF	300 V. A.C.	Pick-up and record changer
C3	0.02μ F	300 V. A.C.	isolating
C4	0.01μF	300 V. A.C.)
C5	2000pF	, =•	Tone control
C6	25μF*	25 V.	VIA cathode bypass
C7	0.01μF	- · ·	V2A grid coupling
C8	0.01μF		V2B C.G. coupling
C9	0.01μ F		VIB C.G. coupling
C10	50μF*	25 V.	V1B/V2B cathode bypass
CII	1000pF	•	Phase correction
C12	50μF*	275 V.	H.T. smoothing
C13	50μF*	275 V.	H.T. reservoir
C14	0.01μF	300 V. A.C.	Mains R.F. bypass
C15	0.1μF		Bases response correction
* E	lectrolytic		and the state of t

C6 — Part No. Y.13210/7 C10 — Part No. Y.13210/6 C12/13 — Part No. Y.13200/9



Studio STD (78 r.p.m.).

Studio LP (33/45 r.p.m.).



MISCELLANEOUS

Ref.		Function and Description	Part No.		
L.S. P.L.1. S1	•••	$6\frac{1}{7}$ in. diameter twin cone, 3Ω speech Pilot lamp, 8 V., 0.15 A., 12 mm., M Mains voltage adjustment	coil E.S.	Y.16002/6 33767 *Z.17617	
S1 S2 } S3 }		Mains On/Off Switch		Y.13054	
TI ' WI XI	•••	Audio output transformer H.T. rectifier Brimistor CZ3		Z.17613 Y.17612 Z.6126	

SERVICING NOTES

When servicing is necessary on the printed circuit panel, it must be remembered that excessive heat can loosen the bond between the copper conducting circuits and the insulating board; consequently particular care is necessary if any connections must be soldered to the 'wiring' side of the panel. For this reason, when replacing a resistor or capacitor, cut out the faulty component so that as much as possible of the original lead-out wires remain for connecting in the new component, soldering to the ends of the wires instead of to the printed conductors. Use a small low consumption iron and do not apply the bit for longer than is necessary to produce a sound joint.

The heavier components are secured on the board by clip lugs which also make the electrical connections to the panel. To remove these, use a heavier not the printed circuit—so that when the solder melts, the lug is pressed clear of the connecting point. In some cases a small stiff haired brush will assist in breaking the connection.

When a section of printed conductor is damaged or fused, scrape off the damaged portion and restore the connection with a jumper wire on the component side of the panel. Should it become necessary, however, to solder directly to a printed conductor, use a 60/40 resin cored solder and with a low consumption iron, make the joint quickly to avoid overheating. Do not use a corrosive type flux.

Any of the usual switch cleaning fluids may be used for cleaning the printed contacts which engage with the input and output connectors.

MECHANICAL DETAILS

Removing the Record Changer

Remove the panel at the right-hand side of the record changer compartment and withdraw the two screws securing the mains voltage adjustment panel. The two leads from the adjusting panel are terminated in a clip connector on the printed circuit board and when removed, releases the connecting leads to the record changer motor.

The record changer mounting board fits into a groove in the front of the case and is secured by four screws. Remove the screws and slide to the rear to release the front edge. Lift the left-hand side of the board and hold in position at about 45° so that the connector on the bottom edge of

the printed panel can be unclipped. The record changer may then be withdrawn from its case.

Removing the Amplifier Panel

To remove the printed circuit panel, first withdraw the record changer as described above and release the clips securing the scale panel to the cabinet. Do not attempt to pull off the control knobs.

The amplifier panel is secured in position by a screw and rubber grommet at the rear and a small strip of wood at the top. Removing these allows the panel to be pushed to the rear so that when the controls are clear of the case, the panel may be lifted out to the extent of the mains connecting leads to the On-Off switch.

MECHANICAL SPARES

Part Description	Part No.	Mains Lead with Mo	Conn	ector			Y.15923/1				
- Tare Description	 Tait No.			- aic 140.	Pilot Lampholder	•••					Y.13309/2
Cabinet	 			V.17609/1	Printed Circuit Con	necto	rs :				
Control Knob	 			X.7718/9	Loudspeaker			•••			Z.17614
Control Knob Spring	 			37346	Pick-up	•••	•••	•••			Z.17616
Control Knob Ring Clip	 •••			45906	Record Changer			•••			Z.17615
Control Knob Felt	 			Z.17624	Record Changer	•••		•••	•••	•••	N.16107
Mains Input Plug	 			Z.15059/1	Valveholder				•••		Z.13625

The manufacturers reserve the right to vary specifications or use alternative materials as may be deemed necessary or desirable at any time.