SERVICE SHEET

"TRADER"

4-BAND A.C. SUPERHET



The Invicta model 30 A.C. superhet. If the wooden beading beneath the scale is removed, the glass scale can be withdrawn.

OUR wavebands are covered in the Invicta model 30, comprising a S.W. band of 13-50 m, which is referred to throughout this Service Sheet as S.W.1, a "Trawler" band of 50-200 m, referred to as S.W.2, and the usual M.W. and L.W. bands.

The receiver is a 3-valve (plus rectifier) superhet designed to operate from A.C. mains of 200-250 V, 40-100 c/s. There is provision for the connection of a gramophone pick-up and an external speaker.

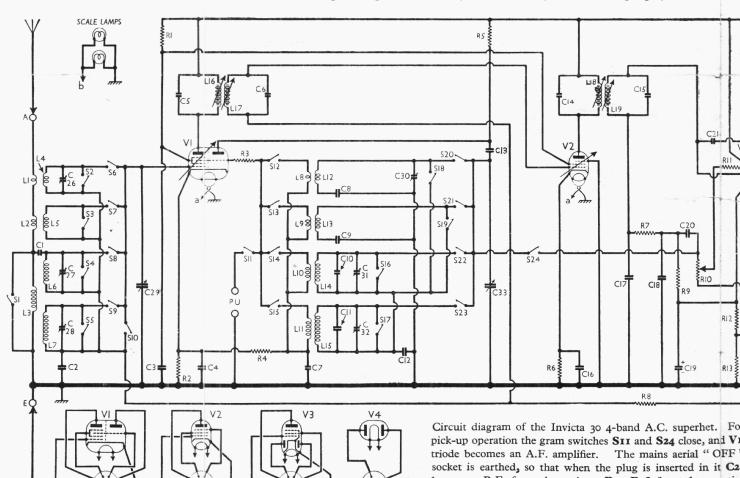
For gramophone eneration, the triode section of the frequency changer is used as a pre-amplifier, and a screw-type switch is fitted to mute the internal speaker. A plug on a flexible lead acts as a mains aerial connector. The scale lamps are energized from a tapping on the L.T. transformer winding. A 3-position tone control is associated with a negative feedback circuit.

Release date and original price: January, 1946; £17 0s, plus purchase tax, £3 13s 2d.

CIRCUIT DESCRIPTION

Aerial input is via coupling coils L1 (S.W.1), L2 (S.W.2) and L3 (M.W. and L.W.) to single-tuned circuits L4, C29 (S.W.1), L5, C29 (S.W.2), L6, C29 (M.W.) and L7, C29 (L.W.) which precede triode hexode valve (V1, Mullard metallised ECH35) operating as frequency changer with internal coupling.

Triode oscillator anode coils L12 (S.W.1), L13 (S.W.2), L14 (M.W.) and L15 (L.W.) are tuned by C33. Parallel trimming by C30 (S.W.1), C10, C31 (M.W.) and C11, C32 (L.W.); series tracking by C8 (S.W.1), C9 (S.W.2) and C12 (M.W. and L.W.). Reaction coupling by



by-passes R.F. from the mains. R15-R18 form the negativ feed-back potential divider, and S25, S26 form a three-position tone control in association with it.

Under-chassis view. The waveband switch units (marked I and 2 in circles) are indicated here and shown in detail in the diagrams in col. 4 overleaf. The tone control switch unit \$25,\$26 indicated on the left, is shown in detail in a diagram in col. 2 overleaf.



grid coils L8 (S.W.1), L9 (S.W.2), L10 (M.W.) and L11 (L.W.).

Second valve (V2, Mullard metallised EF39) is a variable-mu R.F. pentode operating as intermediate frequency amplifier with tuned-primary, tuned-secondary transformer couplings C5, L16, L17, C6 and C14, L18, L19, C15. All the tuning

EXT LS L21\$ L22 R153 525 MAINS AERIAL C22 S26 C23 C25 et. For and VI " OFF " n it C23 negative -position

capacitors are fixed, and trimming is effected by adjusting the iron-dust cores.

Intermediate frequency 465 kc/s.

Diode second detector is part of double diode pentode output valve (V3, Mullard metallised EBL31). Audio frequency component in rectified output is developed across load resistor R9, and passed via A.F. coupling capacitor C20, manual volume control R10 and grid stopper R11 to C.G. of pentode section. I.F. filtering by C17, R7 and C18 in diode circuit, and R11 in pentode C.G. circuit. Provision is made for the connection of a low impedance external speaker, and a screw type switch S27 permits the internal speaker to be muted.

For pick-up operation, the triode section of the frequency changer V1 is used as an A.F. amplifier. The pick-up output is fed in via S11 to the control grid circuit, and the output from the anode is developed across R5 and passed via C13 and S24 to the manual volume control R10, and so on to the control grid of V3 pentode. S11 and S24 close when the waveband control is turned to the gram position together with a muting switch S10, and two incidental switches S2, S18.

Second diode of V3, fed from L19 via C21, provides D.C. potential which is developed across load resistor R14 and fed back through decoupling circuit as G.B. to F.C. and I.F. valves, giving automatic volume control. Delay voltage, together with G.B. for pentode section, is obtained from the drop along resistors R12, R13 in V3 cathode lead to chassis.

The output from V3 pentode anode is developed across a potential divider comprising R15, R16, C22, R17, R18 and switches S25, S26, and the fraction of the output appearing across R18 is fed back via R10 to the control grid circuit of the pentode section. Bias for the control grid is obtained by returning R18 to the junction of R12, R13.

For tone control purposes the frequency characteristic of the feed-back circuit is modified, from the "Brilliance" condition (both switches open) to "Normal" (\$25 closed) and "Mellow" (\$26 closed).

H.T. current is supplied by a full-wave rectifying valve (V4, Mullard AZ31). Smoothing by speaker field L22 and electrolytic capacitors C24, C25. Mains aerial connection is provided by a plug

and flexible lead, via coupling capacitor **C23.** When not required, the plug is inserted in a specially provided earthed socket and **C23** then functions as a mains R.F. by pass capacitor.

COMPONENTS AND VALUES

	CAPACITORS	Values (μF)
C1	Aerial "top" coupling	0.00006
$\frac{\text{C2}}{\text{C3}}$	A.V.C. line decoupling	0.1
C4	V1, V2 S.G.'s decoupling V1 cathode by-pass	0·1 0·1
C5	1 1st I.F. transformer tuning	0.00007
C6	capacitors	0.00007
C7	V1 osc. C.G. capacitor	0.000047
Č8	Osc. circuit S.W.1 tracker	0.00047
C9	Osc. circuit S.W.2 tracker	0.0013
C10	Osc. M.W fixed trimmer	0.000022
Cli	Osc. L.W. fixed trimmer	0.00034
C12	Osc. M.W. and L.W.	
	tracker	0.00065
C13	V1 osc. anode coupling	0.001
C14	\ 2nd I.F. transformer \	0.00014
C15	funing capacitors \	0.00014
C16	V2 cathode by -pass	0.1
C17 C18	I.F. by-pass capacitors	0.00015
C19*	,	0.00015
C20	V3 cathode by-pass A.F. coupling to V3 pent.	$25.0 \\ 0.005$
C21	V3 A.V.C. diode coupling	0.000022
C22	Neg. feedback coupling	0.01
C23	Mains aerial coupling	0.001
C24*)	8.0
C25*	H.T. smoothing capacitors {	16.0
C26‡	Aerial circ. S.W.1 trimmer	0.00003
C27‡	Aerial circ. M.W. trimmer	0.00003
C28‡	Aerial circ. L.W. trimmer	0.00003
C29†	Aerial circuit tuning	0.000532
C30‡	Osc. circ, S.W.1 trimmer	0.00003
C31‡ C32†	Osc. circ. M.W. trimmer	0.00003
C321	Osc. circ. L.W. trimmer	0.00003 0.000532
0001	Oscillator circuit tuning	0.000532

* Electrolytic. † Variable. ‡ Pre-set.

	RESISTORS	Values (ohms)
R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11 R12 R13 R14 R15 R16 R17 R18	V1, V2 S.G.'s H.T. feed V1 fixed G.B. resistor V1 osc. grid stopper V1 osc. G.G. resistor V1 osc. anote H.T. feed V2 fixed G.B. resistor I.F. stopper A.V.C. line decoupling V3 signal diode load Manual volume control V3 pent. grid stopper V3 pent. G.B. and A.V.C. delay resistors A.V.C. diode load Tone control resistors { Feed-back potential divider	47,000 150 47,000 47,000 47,000 1,000,000 1,000,000 100,000 150,000 100,000 100,000 17,000,000 100,000 100,000 100,000 100,000 100,000 100,000
1010) divider (4,700

L1 L2 L3

L4 L5 L6 L7 L8 L9 L10 L11 L12 L13 L14 L15 L16 L17 L18

L19 L20

L21

T1

T2

\$1-\$24 \$25,\$26 \$27

S28

Supplement to The Wireless & Electrical Trader, August 24, 1946

Approx. Values DISMANTLING THE SET OTHER COMPONENTS The cabinet is fitted with a detachable (ohms) bottom cover, upon removal of which Aerial S.W.1 coupling ... Aerial S.W.2 coupling ... Aerial M.W. and L.W. (four round-head wood screws) access may 0.45 be gained to the oscillator and I.F. trim-Aerial M.W. and L.W. coupling
Aerial S.W.1 tuning
Aerial S.W.2 tuning
Aerial M.W. tuning
Aerial M.W. tuning
Osc. S.W.1 reaction coil
Osc. M.W. reaction coil
Osc. L.W. reaction coil
Osc. L.W. reaction coil
Osc. circ. S.W.1 tuning
Osc. circ. S.W.1 tuning
Osc. circ. S.W.1 tuning
Osc. circ. L.W. tuning $65.0 \\ 0.1$ mer adjustments and most of the underchassis components. $0.5 \\ 3.7$ Removing Chassis.—Remove the four control knobs (pull off) from the front of 12.8 the cabinet: 0.65 Osc. circ. L.W. tuning ...

> 8·5 6·0

6.0

2·0 Very low 1,000·0 255·0

Very low

350.0

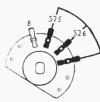


Diagram of the tone control switch unit, drawn as seen when viewed from the rear of an inverted chassis.

remove the four bolts (with steel washers, rubber grommets, and brass sleeves) holding the chassis to the base of the cabinet, when the chassis may be withdrawn to the extent of the speaker leads.

To free the chassis entirely, unsolder from the connecting panel on the speaker the four leads connecting it to the chassis. When replacing, connect the speaker leads as follows, numbering the tags on the connecting panel from top to bottom: 1, red; 2, yellow; 3, green; 4, no external connection; 5, black.

Two of the specially shaped rubber

wo of the specially shaped rubber washers should be fitted to each chassis bolt, one going each side of the base of the cabinet, with a brass distance piece between them; a flat steel washer fits beneath the head of each bolt. This operation is simplified if the two front rubber washers are placed in position inside the cabinet before inserting the chassis.

Removing Speaker.—Remove the nuts from the four bolts holding the speaker to the sub-baffle.

When replacing, the connecting panel should be on the right, and if the leads

have been unsoldered they should be reconnected as previously described.

GENERAL NOTES

Switches.—S1-S24 are the waveband, pick-up and muting switches, ganged in two rotary units beneath the chassis. These are shown in our under-chassis view, where they are indicated by numbers (1 and 2) in circles, and arrows. The arrows show the direction in which they are viewed in the diagrams in col. 4, where the units are shown in detail.

The table below gives the switch positions for the five control settings, starting

Waveband Switch Table

Switch	Gram.	s.w.1	s.w.2	M.W.	L.W.
81		С	C		
S2	С		_		September
S3 S4		C			
S4			С	-	
S5 S6				С	
86		С			
S7			С		
88				С	****
89		C	c	c c c c c c	C
S10	С		-		
S11	C	-	c 		-
S12		С			
S13			C		
S14				С	
S15		_			С
S16			С		
S17				С	
S18	С				
819		С			
S20 S21		С			
S21		_	С		
S22	C				
S23 S24			***************************************		C
S24	С				
		1			

from the fully anti-clockwise position of the control. A dash indicates open, and C, closed.

S25, S26 are the tone control switches, which modify the characteritics of the negative feed-back circuit. In the normal (fully clockwise) position of the control, both switches are open for "Brilliance"; in the next position, S25 closes for "Normal"; and in the fully anti-clockwise position, S25 opens and S26 closes for "Mellow."

\$27 is the internal speaker switch, mounted on the rear member of the chassis in a panel with the pick-up and external speaker sockets. It is operated

VALVE ANALYSIS

Output trans. { Pri. ... Sec. ... Mains trans. { Pri., total ... Heater sec. , Rect. heat. sec., H.T. sec., total Waveband switches

Waveband switches ...
Tone control switches ...
Int. speaker switch ...
Mains switch, ganged R10

1st I.F. trans. $\begin{cases} Pri. \\ Sec. \end{cases}$ 2nd I.F. trans. $\begin{cases} Pri. \\ Sec. \end{cases}$

Speaker speech coil Hum neutralising coil Speaker field coil

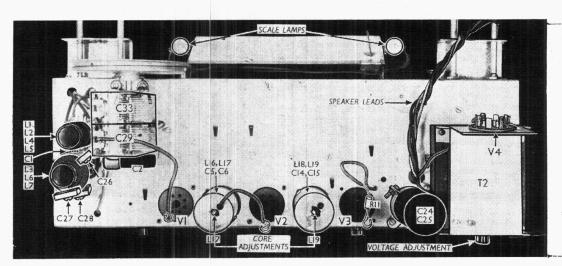
Valve voltages and currents given in the table below are those measured in our receiver when it was operating on mains of 230 V, using the 220-230 V tapping on the mains transformer.

The receiver was tuned to the lowest wavelength on the M.W. band, the volume control was at maximum and the tone control was at the "Brilliance" setting, but there was no signal input. Voltages were measured on the 400 V scale of a model 7 Universal Avometer, chassis being

the negative connection.

Valve	Anode Voltage (V)	Anode Current (mA)	Screen Voltage (V)	Screen Current (mA)
V1 ECH35	290 Oscil 92	$\left\{ egin{array}{c} 2\cdot7 \ 1 & 3\cdot0 \end{array} ight\}$	82	2.9
V2 EF39 V3 EBL31 V4 AZ31	290 275 333†	6·3 37·5	82 290	1·75 4·2

† Each anode, A.C.

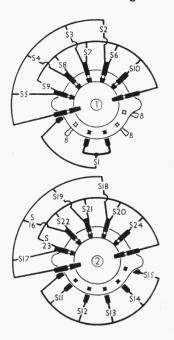


Plan view of the chassis. The small capacitor CI is seen on the side of the L3, L6, L7 coil unit beside the gang. The I.F. transformer secondary adjustments are indicated here; the primary adjustments are shown in our under-chassis view overleaf.

by a thumb-screw which connects together a threaded tag and a contact plate, which are interleaved in the panel, when screwed fully home.

\$28 is the Q.M.B. mains switch, ganged with the manual volume control R10.

Waveband Switch Diagrams



Diagrams of the waveband switch units, drawn as seen when viewed from the rear of the underside of the chassis. "B" indicates a blank tag.

Coils.—The S.W.1 and S.W.2 aerial circuit coils L1, L2, L4, L5 are in a tubular unit on the chassis deck, with the S.W.1 trimmer C26 mounted on the side of it, facing the rear of the chassis. L4 is the thick wire winding, and L1 is interwound with it.

The M.W. and L.W. aerial coils L3, L6, L7 are in a second tubular unit on the chassis deck, beside the first unit, with their pre-set trimmers C27 (top) and C28 (bottom) mounted on its side, facing rearwards. The small "top" coupling capacitor C1 is also mounted on the side of the unit.

The oscillator circuit coils L8, L12; L9, L13; and L10, L11, L14, L15 are in three unscreened tubular units beneath the chassis deck. The S.W.1 unit is mounted on the rear unit of the waveband switch unit, the S.W.2 unit is mounted on the underside of the chassis deck, and the M.W. and L.W. unit is mounted on the front chassis member.

The I.F. transformers L16, L17 and L18, L19 are in two screened units on the chassis deck, their core adjustments projecting from the tops and bottoms of the units.

Scale Lamps.—Those recommended by the makers are rated at 6.2 V, 0.3 A, with 15 mm clear spherical bulbs and M.E.S. bases. As the valve heater secondary on the mains transformer from which they are energized is designed for 6.3 V valves, a tapping (marked "b" in our circuit diagram) is provided specially for the lamps.

External Speaker.—Two sockets are provided at the rear of the chassis for the connection of a low impedance (about 2 Ω) external speaker. A screw-type switch beside them permits the external speaker to be muted.

Capacitor C1.—This is a small "top" aerial coupling, made by winding a thin enamelled copper wire over a thicker one. It is mounted directly on the L3, L6, L7 coil unit.

Drive Cord and Scale Replacements

Replacing Scale.—The glass scale plate may be replaced, if it becomes obsolete or broken, without removing the chassis. It is only necessary to invert the cabinet, protecting its top with a soft cloth, and remove the two wood screws holding the lower white ornamental rail to the bottom of the cabinet, and withdraw the rail, when the glass scale can be removed by drawing it towards the bottom edge of the cabinet.

When replacing, it is advisable to tuck in some cotton wool along the ends of the glass to prevent it from rattling.

Replacing Drive Cord.—The length of the drive cord is 48 in, and a suitable material is Cutty Hunk twine, which is available from dealers in fishing tackle.

Tie a loop in one end of the cord, slip it over the grooved boss marked "Start" in the sketch below, and turn the gang to maximum capacitance. Thread the cord through the hole in the groove in the periphery of the drum, then through the two holes in the pointer carrier (starting and finishing at the back of the carrier).

The cord should now be fed round the three pulleys as shown in the sketch below, then under the control spindle, round it one complete turn, passing behind the first line, up to the drum and through the hole in the groove. Now tie off the cord on one end of the extension spring, in such a position as to extend the spring about a quarter of an inch when it is hooked on to its anchor.

drum on the gang spindle, after slackening the fixing screw.

Chassis Divergencies.—The oscillator circuit M.W. and L.W. fixed trimming capacitors C10, C11 may have values in some cases which are different from those quoted in our tables. The A.V.C. line decoupling resistor R8 is shown in our diagram as it was found in our chassis. In the makers' diagram it was shown connected between the earthy ends of the control grid circuits of the controlled valves, instead of between these and the A.V.C. diode anode.

CIRCUIT ALIGNMENT

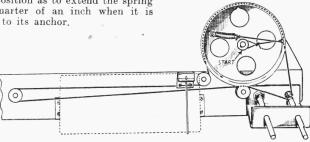
l.F. Stages.—Connect signal generator leads to control grid (top cap) of V1 and chassis via a 0.1 μF capacitor, and connect a 100,000 Ω shunt resistor between the same two points. Feed in a 465 kc/s (645.16 m) signal, and adjust the cores of L16, L17, L18 and L19 for maximum output. Remove shunt and capacitor.

R.F. and Oscillator Stages.—Transfer signal generator leads to A and E sockets, via a suitable dummy aerial. The pointer should register with the ends of the four scales at minimum and maximum positions of the gang. It may be adjusted while in the cabinet at the low wavelength end of the scales if the fixing screw on the drive drum is slackened.

M.W.—Switch set to M.W., tune to 200 m on scale, feed in a 200 m (1,500 kc/s) signal, and adjust ${\bf C31}$, then ${\bf C27}$, for maximum output. Check calibration at 500 m (600 kc/s).

L.W.—Switch set to L.W., tune to 1,200 m on scale, feed in a 1,200 m (250 kc/s) signal, and adjust **C32**, then **C28**, for maximum output. Check calibration at 2000 m (150 kc/s).

S.W.1.—Switch set to S.W.1 (Short), tune to 14 m on scale, feed in a 14 m (21.43 Mc/s) signal, and adjust C30, then C26, for maximum output, while rocking the gang for optimum results. Check calibration at 50 m (60 Mc/s).



Sketch showing the course taken by the drive cord. Particular care must be taken to turn it round the control spindle in the right direction, as described in the text.

The pointer can be slid along the cord if the spring is unhooked to slacken the cord, and with the gang at maximum, the carrier should be in about the position shown in our sketch. Final adjustment can be made with the chassis in the cabinet by adjusting the position of the

S.W.2.—No adjustments are provided for this (Trawler) band, the only likely variation being in the position of the wiring. The calibration should be checked at 60 m (50 Mc/s) and 200 m (150 kc/s). Any adjustment attempted should be made at 60 m.