SERVICE MANUAL



Radio Receivers Types B3G99U and B4G01U



CENTRAL SERVICE DEPARTMENT WADDON FACTORY ESTATE CROYDON SURREY

AUGUST 1960

Telephone.CROydon 7722Grams.Philiserve Croydon

B4G01 U

PRICE 2s. 6d CIRCULATION RESTRICTED TO THE RADIO TRADE SERVICE INFORMATION FOR THE

RADIO RECEIVERS TYPES B3G99U AND B4G0IU

GENERAL DESCRIPTION

Both are AM/FM receivers employing the same chassis. The B3G99U is housed in a moulded cabinet, the B4G01U in a wooden cabinet.

VALVE COMBINATION

- V1 UCC85 R.F. amplifier and frequency changer (F.M. only).
- V2 UCH81 1st I.F. amplifier F.M., frequency changer A.M.
- V3 UF89 2nd I.F. amplifier F.M., I.F. amplifier A.M.
- V4 UABC80 Ratio detector F.M. Detector and A.V.C. A.M. A.F. amplifier A.M. and F.M.
- V5 UL84 Output. V6 UY85 Mains red
 - Mains rectifier. WWW.radio-wor

PILOT LAMP

Type 8097D 19V. 0.1A.

WAVEBAND RANGES

A.M. Medium Wave: 188 to 569 metres. Long Wave: 1,090 to 2,000 metres. F.M. 87.5 mc/s to 100 mc/s.

TRIMMING FREQUENCIES

A.M.	I.F.	470 kc/s.		
	M.W.	1,620 kc/s.		
	L.W.	190 kc/s.		
F.M.	I.F.	10.7 mc/s.		
	R.F.	87.5 mc/s.	94.0 mc/s.	100 mc/s.

MAINS CONSUMPTION

Approximately 60 watts.

VOLTAGE RANGE

200V. to 250V. D.C. or A.C. 50 c/s.

VOLTAGE ADJUSTMENT

The flying lead which plugs on to the mains dropper is initially set to the 240V. position (extreme right-hand tag viewed from the rear of the chassis). The tag immediately to the left is the 210V. connection.

CABINET DIMENSIONS

B3G99U

Width 14". Height 8½". Depth 7ۀ".

B4G01U

Width $18\frac{1}{4}$ ". Height $10\frac{1}{2}$ ". Depth $7\frac{1}{6}$ ".

REMOVING THE CHASSIS

Remove the two chassis fixing screws located at the bottom of the front edge of the chassis, also the two screws at the rear of the bottom of the cabinet. Withdraw the chassis and unsolder the loudspeaker leads.

REPLACING THE DRIVE CORD

Make up the cord to the dimensions shown on page 7. Turn the tuner unit drum to its maximum clockwise position. Insert the collar on the cord into the slot in the small diameter section of the drum, the short end of the cord leading. Pass the short end of the cord one turn clockwise around the drum, winding from back to front, and down to the rear section of the spindle pulley. Wind on two turns from back to front in a clockwise direction, and then pass the cord around the bottom right-hand pulley. Fit the tension spring to the cord and anchor it to a convenient point.

Take the longer end of the cord and wind on $3\frac{1}{2}$ turns from front to back anti-clockwise around the drum. Next pass the cord around the front section of the drive spindle pulley and wind on $2\frac{1}{2}$ turns in an anti-clockwise direction, winding from back to front. Feed the cord up to the top right-hand pulley, around the two left-hand pulleys, and attach it to the tension spring.

REPLACING THE COILS IN THE TUNER UNIT

(a) A.M. Coils

The tuner unit, tuning drum and A.M. coils (S10, S13) are pre-trimmed as a complete item. If either of the A.M. coils are defective it is necessary to replace the complete unit.

To remove the unit, disconnect the pointer cord, the coil wiring connections and remove the 3 unit fixing screws. When wiring the replacement unit care must be taken to replace the components in their original positions.

Note

The tie wires attached to the cores in the A.M. coils must not be unsoldered from their anchoring points, and the position of the sealed ferroxcube rods must not be altered. When the replacement unit has been fitted it will be necessary to re-trim both A.M. and F.M. H.F. circuits.

(b) F.M. Coils

The F.M. coils S5, S6/S7 can be replaced independently without removing the complete unit in the following manner:—

Unsolder the coil connections. Straighten the two coil retaining ears with a pointed tool and remove the coil from the underside of the chassis. Fit the replacement coil into the can, taking care to locate the coil core, and bend the clamping ears back into position. Reconnect the coil leads and re-trim the F.M. H.F. circuits.

CIRCUIT DESCRIPTION

The power supplies for this receiver follow normal universal technique. The valve heaters are series connected with a Varite (R46) in circuit to limit the initial surge current through the heater chain. A Varite (R47) is also connected across the dial lamp in order to maintain the heater current should the dial lamp become open circuit. H.T. smoothing is provided by C1, R50, C2 and a section of the output transformer primary S23.

Operation on A.M.

When switched to A.M. the H.T. line is switched off from V1. The input signal is applied via the M.W. and L.W. internal aerial S11, the coupling transformer S12/S13 (plus S30 on L.W.) and the wavechange switch, to the grid of the mixer section of the frequency changer V2 (UCH81). This section of the valve is gain controlled from the A.G.C. line, R9 and C59 providing decoupling. The oscillator (triode section of V2) is a parallel fed Colpitts type, S10 being the M.W., and S32 the L.W. coils.

From the 1st I.F. transformer S16/S17 signals are applied to the grid of the I.F. amplifier V3 (UF89). A.G.C. is applied to the valve and R15, C59 and C35 provide decoupling. S21/S22 is the 2nd I.F. transformer which couples the I.F. signals to the detector diode in the V4 envelope (UABC80). The negative D.C. voltage at the junction of R20 and C45 is applied via R18 to the A.G.C. line, and A.F. signals across R37 are fed to the volume control via contacts 25 and 26 of the wavechange envited. A E amplification takes placewin the triode section of switch. A.F. amplification takes place in the triode section of V4 which is coupled to the output valve V5 (UL84) via C49. Tone correction is provided by C61, C51 and R40. Negative feedback is applied via R38 to the grid circuit of V4.

Operation on F.M.

When switched to F.M. the H.T. line is switched off from the triode section of V2.

The input signal is applied via the aerial transformer S2/S4 to the cathode of the R.F. amplifier V1a (UCC85). The anode circuit S5, C8 and C10 is tuned; S5 being a section of the tuner unit. V1b is the frequency changer. The oscillator coils

are S6/S7, and C16 is the oscillator trimmer. The 1st I.F. transformer S8/S9 couples the I.F. signal to the first I.F. amplifier, the hexode portion of V2 (UCH81). The A.G.C. line is now connected to chassis via switch contacts 21 and 22. The valve is biased by the grid contact potential. The 2nd I.F. transformer S14/S15 provides coupling to the 2nd I.F. amplifier V3 (UF89). This valve, working with a short grid base due to low screen volts, will also provide A.M. limiting.

Coils S18/S20 and the diodes of V4a form part of a ratio detector circuit, R21 is the load resistor and C46 the reservoir capacitor. To compensate for the top note emphasis at the transmitter, the circuit includes a de-emphasis filter R19/C47. The A.F. output from the ratio detector is passed to the volume control (R22) via switch contacts 23 and 26. The remainder of the circuit is the same as for A.M.

TRIMMING INSTRUCTIONS-A.M. CIRCUITS

(1) A.M. I.F. Circuits

Disconnect the loudspeaker and connect an output meter in parallel with a 5Ω resistor across the loudspeaker leads. Turn the tuning knob to the maximum anti-clockwise position. Switch to medium wave. Turn the volume control to maximum. Apply a modulated signal of 470 kc/s to G1V2 via a 47 KpF capacitor.

Trim S22, S21, S17 and S16 in that order for maximum output.

(2) A.M. R.F. and Oscillator Circuits

Disconnect the loudspeaker and connect an output meter in parallel with a 5Ω resistor across the loudspeaker leads. Turn the volume control to maximum. Connect the signal generator to the A.M. aerial socket via a dummy aerial. Switch to medium wave.

Close the tuner unit fully (maximum clockwise position of tuning knob). Adjust the pointer to line up with the right-hand end of the windows on the scale which carry the wavelength markings.

Rotate the tuning knob until the pointer lines up with the 185 metres trimming mark and apply a signal of 1,620 kc/s. Trim C58 and C32 for maximum output. Switch to long wave.

By rotating the tuning knob, set the pointer to the 1,580 metres trimming mark and apply a signal of 190 kc/s. Trim C67 and S30 for maximum output.

TRIMMING INSTRUCTIONS-F.M. CIRCUITS

(a) Using an F.M. Method

Ratio detector trimming

Switch to F.M.

Disconnect C46.

Connect an oscilloscope across R21 via a 100 K Ω resistor.

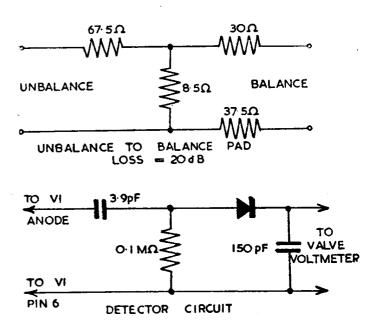
During the following operation the voltage across R21 should not exceed 3 volts. Apply an input of 10.7 mc/s with a deviation of 500 kc/s at 50 c/s to GIV3. Trim S18 for best response with a 10.7 mc/s marker at the centre of the response curve.

Trim S19/S19a for maximum curve width and symmetry.

2. Check Ratio Detector Curve

Re-connect C46.

Connect an oscilloscope across C41.



Check that the response is straight over approximately 200 kc/s.

Apply A.M. (modulation 400 c/s depth 30%). The straight part of the curve should remain unchanged.

3. I.F. Trimming F.M.

Connect an oscilloscope across R21 with C46 disconnected.

Apply an input of 10.7 mc/s with a 500 kc/s deviation at 50 c/s to G1V2 (mixer). Trim S14 for maximum height with a 10.7 mc/s marker at the centre of the response curve.

Trim S15 for maximum curve height and symmetry consistent with marker position.

Change the input to the anode of V1a via a 4.7 KpF capacitor.

Trim S8 for maximum height with a 10.7 mc/s marker at the centre of the response curve.

Trim S9 for maximum height and symmetry consistent with marker position. S14 may require slight readjustment.

4. I.F. Curve Check F.M.

Re-connect C46.

Apply an unmodulated 10.7 mc/s signal to the anode of V1a and adjust the input level to give 8V. across C46. Swing the generator frequency either side of 10.7 mc/s until the output drops to 5V.

The total frequency change should be greater than 200 kc/s.

H.F. Trimming F.M.

1. A 75 Ω balanced input is required.

If the generator output is unbalanced the matching pad shown on page 2 should be used. The pointer setting should be checked as stated in the A.M. oscillator trimming instructions (see page 2). Set C10, C14 and C16 to their mid positions.

Connect a valve voltmeter via a 100 K Ω resistor across C46.

During this operation the output voltage should not exceed 8V.

Adjust the tuning knob so that the pointer lines up with the first "E" of R. Eireann. Apply an unmodulated signal of 87.5 mc/s to the F.M. aerial socket (via a matching transformer if necessary) and trim S6 and S5 for maximum output. Adjust the tuning knob so that the pointer lines up with 100 mc/s.

Adjust the generator to 100 mc/s and trim C16 and C10 for maximum output.

2. Disconnect the generator.

Adjust the tuning knob so that the pointer lines up with 94 mc/s. Connect the detector (see page 2) between the anode of V1a and the earth of V1 valve holder.

11

Connect a valve voltmeter to the detector output.

Trim C14 for minimum oscillator voltage.

3. Disconnect the detector. Repeat (1) as necessary.

4. Connect a valve voltmeter via a 100 K Ω resistor across C46.

Apply an unmodulated signal of 94 mc/s to the F.M. aerial sockets.

Trim S2/4 for maximum output.

TRIMMING INSTRUCTIONS—F.M. CIRCUTTS

(b) Using an A.M. Method

For the convenience of those who have no suitable F.M. test equipment the following instructions involve the use of an A.M. generator only as a signal source.

1. I.F. Trimming F.M.

Turn the volume control to minimum and the tuner unit to the closed position.

Connect a valve voltmeter via a 100 K Ω resistor across C46.

During trimming the input should be such that the voltage across C46 does not exceed 8V.

Apply an unmodulated signal of 10.7 mc/s to G1V2 via a ceramic capacitor of 1,500 pF.

Damp S14 with a 4.7 K Ω resistor.

Trim S15 for maximum output.

Remove the damper from S14 and apply it to S15.

Trim S14 for maximum output.

Remove the damper from S15.

Trim S18 for maximum output on the meter and then adjust the input to give 8V. across C46.

Disconnect the voltmeter from C46 and reconnect it across C41.

Adjust S19 to give 4V. on the meter.

Change the input point to the anode of V1a via a 4.7 KpF capacitor.

Connect meter across C46.

Apply the damper to S8 and trim S9 for maximum output.

Remove the damper from S8 and apply it to S9.

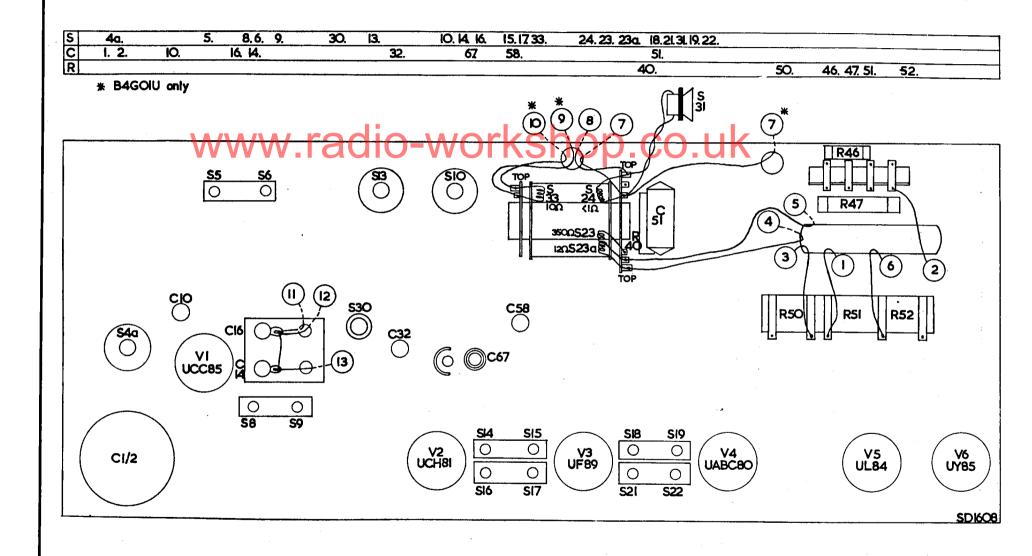
Trim S8 for maximum output.

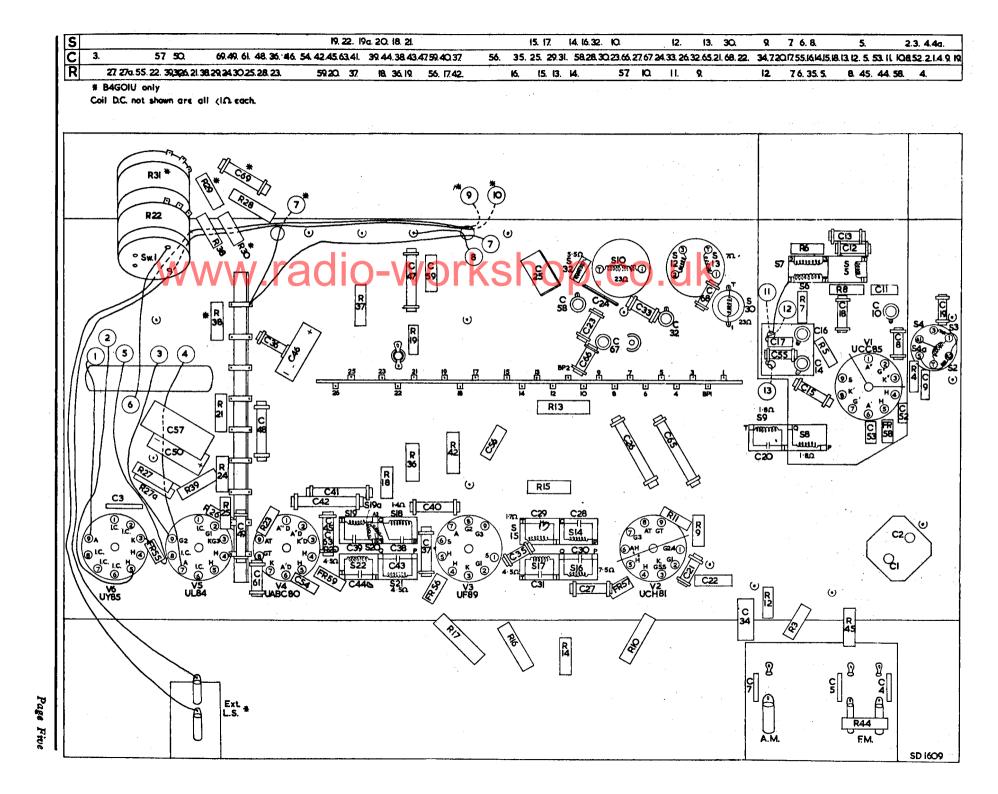
Remove the damper from S9.

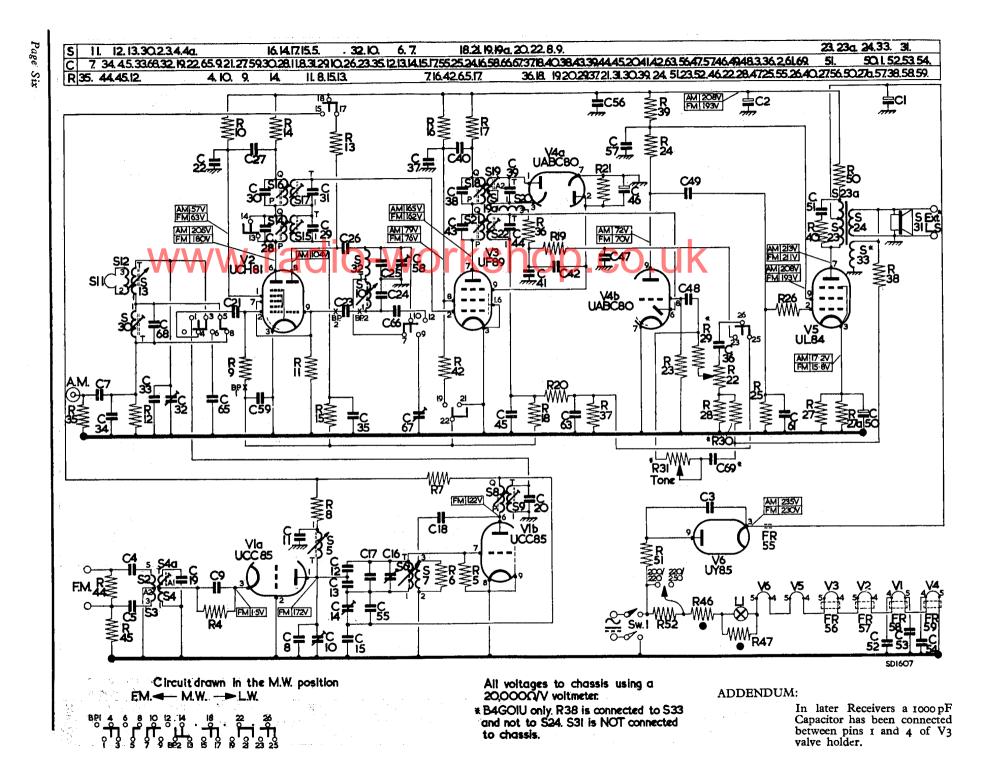
2. H.F. Trimming F.M.

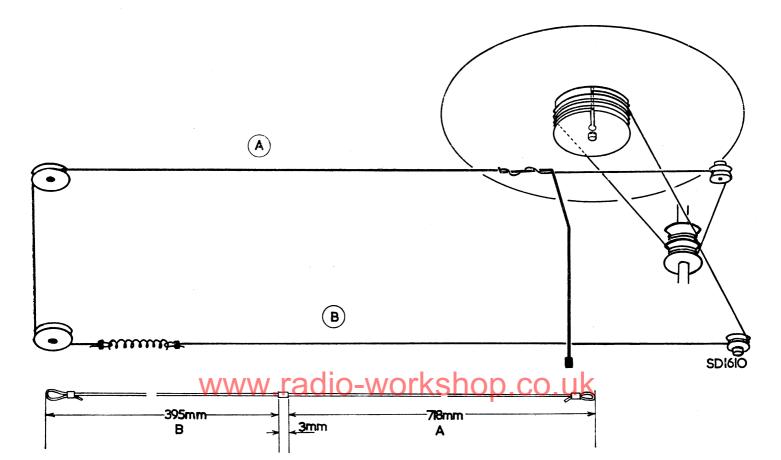
The H.F. trimming procedure is the same as the instructions given earlier.

Page Four









SPARE PARTS LIST-TYPES B3G99U & B4G01U

		**	1112 226 70
CABINET ASSEMBLY with grille			MK.225.70
	MK.912.33	Other valveholders	
Locking rings for above (6)	B.053,ZZ/808	Brackets for S2-4a	MK.067.10
Clips for speaker (4)		Spire clips for S30	
Clips for backplate (6)	MK.955.91	Springs for other coils	MK.730.23
Ornamental strip	MK.682.08	Tapping clip for R50/51/52	MK.751.46
CABINET ASSEMBLY with grille-		Trimmer and plate assembly (C14	
B4G01U	MK.983.02		MK.974.57
Oranamental grille only-B4G01U	MK.912.43	2-pin plug for backplate aerial	MK.931.58
Cabinet legs (set of 4)-B4G01U	MK.833.54	Nylon nut for chassis screws (2)	MK.927.28
Backplate retaining brackets (4)	1111(055.51	VALVES AND PILOT LAMPS	
D.Contt	MK.068.91	V1	UCC85
	MIX.008.91		UCH81
CONTROL KNOBS	MK.856.48	V3	¥ 111 a a
Waveband			UABC80
Volume—large	MK.856.45	V5	UL84
Tuning	MK.856.72		UY85
Volume—small			00.080.97D
Tone—B4G01U	MK.856.71	L1 Pilot Lamp	00.080.97D
Volume—B4G01U	MK.856.72	TRANSFORMERS AND COILS	1000 640 00
BACKPLATE ASSEMBLY			MK.568.97
Backplate assembly-B4G01U	MK.985.20		MK.568.44
Screws for backplate (6)	MK.946.88		MK.568.43
STATION SCALE-Glass	MK,706.80		925/10.7
Station scale-glass-B4G01U	MK.706.96		MK.568.42
POINTER ASSEMBLY	MK.984.83	S12/13 Aerial coil M.W	
Felt rings (2)	A3.564.36		MK.568.94
POINTER DRIVE ASSEMBLY			925/470
Small pulley (2)	MK.931.12	S18-20 Ratio detector coil F.M.	926/10.7RD
Large pulley (2)	P4.120.01/01	S21/22 2nd I.F. coil A.M	MK.566.52
Nylon drive cord (1,169 mm.)		S23-24 Speaker transformer	MK.515.61
	A3.646.14	S23-24/33 Speaker transformer	
PILOT LAMP HOLDER	MK.957.47		MK.515.61
	MK.892.98	S30 Aerial loading coil L.W.	MK 569 60
	MK.955.23	S31 Loudspeaker	
Operating cam	MK.740.35	S32 Osc. loading coil L.W	MK.568.47
Tension spring for above		CORES FOR COILS-S4a	MK.954.95
Drive drum	MK.906.32		
WAVEBAND SWITCH ASSEMBLY	1177 044 01		P4.380.61/99
Knob spindle assembly			MK.979.21
Steel ball for stop mechanism	89.205.80		
Switch wafer	MK.966.32		MK.955.03
MISCELLANEOUS			A3.770.47
Socket plate-aerial	MK.879.56		
Socket plate-extension speaker-		\$ 30	MK.905.72
B4G01U	MK.985.14		

Page Seven

SPARE PARTS LIST—TYPES B3G99U & B4G01U—(Contd.)

CAPA	ACITORS		Working	Permitted		RESI	STORS				
			Voltage	Tolerance %		N.B	-Wattage is based	upon an am			
C1)	Electrolytic	∫ 50uF	275		MK.182.27/50				Wattage	Permitte Toleran	
C2\$	Ceramic	100uF 4,700pF	s		+ 100			Ohms	•	%	
C3 C4 C5 C7	Ceramic	470pF		20	MK.205.93 MK.206.06 MK.206.06						
CS	Ceramic	470pF		20	MK.206.06	R4		180	12	10	48.426.10/180E
C7 C8	Ceramic Ceramic	1,800pF 4.7pF	500	+50-20 0.5pF	MK.206.08 C.304.GB/L4E7	R5 R6		0.1M 2,200	*	10 10	48.426.10/100K
C9	Ceramic	1,000pF	500	+50-20	ذ0.06.0 MK	R7		10,000	1	10	48.426.10/2K2 48.426.10/10K
C10	Trimmer	2-5pF		1.50	908/5E5 MK.206.05	R8		2,200	2	10	48.426.10/2K2
C11 C12	Ceramic Ceramic	1,000pF 8.2pF	500	+50-25 0.5pF	MK.206.05 C.304.AB/N8E2	R9 R10		1.0M 39,000	1	10 10	48.426.10/1M 48.427.10/39K
C13	Ceramic	8.2pF	500	0.5pF	C.304.AB/N8E2 C.304.AB/N8E2 Jy MK.974.57	R11		47,000		10	48.426.10/47K
C14 C15	Trimmer Ceramic	2-10pF 130pF	See trimn	her Assemb	Oly MK.974.57	R12 R13		33,000 33,000	1 1	10 10	48.426.10/33K
C16	Trimmer	2-10pF	See trimn	er Assemb	C.304.AB/D130E ly MK.974.57 MK.206.17	R13 R14		2,200	1	10	48.427.10/33K 48.426.10/2K2
C17	Ceramic	15pF		10	MK.206.17	R15		1.0M	12	10	48.426.10/1M
C18 C19	Ceramic Ceramic	33pF 6.8pF	500 500	10 0.5pF	C.304.AB/A33E C.304.AB/L6E8	R16 R17		33,000 4,700	1 1	10 10	48.427.10/33K 48.427.10/4K7
C20		15pF	500	0.501	In S8/9	R18		1.2M	1	10	48.426.10/1M2
C21	Ceramic	100pF	500	10	C.304.AH/A100E	R19		47,000	Ī	10	48.426.10/47K
C22 C23 C24	Ceramic Ceramic	1,200pF 56pF	500 500	+50-20 10	904/1K2 C.304.AH/A56E	R20 C45	Diode Filter	{47,000 { 100pF			B8.600.00/00
C24	Mica	290pF		ĩ	MK.193/01/290E	C63		(100pF			20.000.00/00
C25	Mica Ceramic	120pF 470pF	500	1 10	MK.193.01/120E 904/470E	R21 R22	Volume control	27,000	$\frac{1}{2}$	10	48.426.10/27K
C25 C26 C27 C28 C29 C30	Ceramic	4,700pF	500		904/4K7	1122	swite		Log 1	Law	HT.904.66/DL2M
C28		15pF	}		In S14/15	R22/	31 Potentiometer-	-	-		
C29 C30		15pF 110pF	}		•	R23	B4G01U 2.0	10.0M	Log L	aw 10	HT.930.14 48.426.10/10M
C31		195pF	}		In S16/17	R24		0.22M 0.47M	$\frac{1}{2}$	10	48.426.10/220K
C32	Trimmer	18pF		10	908/22E	R25		0.47M	12	10	48.426.10/220K 48.426.10/470K 48.426.10/1K
C33 C34	Ceramic Suflex	33pF 3,000pF	500 250	10 5	904/33E MK 205.84	R26 R27	In parallel	1,000 (560	2 1	10 10	48.426.10/1K 900/560F
C35	Ceramic	100pF	\/500 //	10	C.304.GH/A100E	R27a	snon (1560	i	10	900/560E 900/560E
C36	Ceramic Ceramic	4,700pF 4,700pF	500 ×	+50-20	904/4K7 904/4K7	R28 R29		68,000	1	10 10	48.426.10/68E 48.426.10/68K
C35 C36 C37 C38	Octamic	22pF	1,000	+30-20	In S18-20	R30	-B4G01U	470	12	10	48.426.10/68K 48.426.10/470E
(39	Commin	47pF 4,700pF	\$ 500	1 50 20		R35		4.7M	34	20	MK.771.23
C40 C41 C42 C43	Ceramic Ceramic	4,700pF 330pF	500	+50-20 10	904/4K7 C.304.AH/A330E	R36 R37		120 0.22M	\$ 1	20 20	48.426.10/120E 48.426.10/220K
C42	Ceramic	330pF	500	10	C.304.AH/A330E	R38		3,300	12	10	48.426.10/3K3
C43 C44		195pF 195pF	ł		In S21/22	R38 R39	—B4G01U	2,700 0.1M	1	10 10	48.426.10/2K7
C45		100pF	3		See R20	R40	•	27,000	1	10	48.426.10/100K 48.427.10/27K
C46	Electrolytic Ceramic	2uF	50	10	000 /D2	R42		47,000	1	10	48.426.10/47K
C47	Ceramic	330pF 10,000pF	500 500	10 + 50 - 25	0.304.AH/A330E	R44 R45		10,000 4.7M		20 20	48.426.10/10K MK.771.23
C49	Ceramic	10,000pF	500	+50-25	C.304.AH/A330E 904/10K 904/10K 909/C25	R46 R47	Varite		4	20	MK.796.21
C50	Electrolytic Paper	25uF 1,000pF	25 1,300	20	909/C25 HT.193.20/1K	R47 R50)	Varite	ſ1,000	1 5	ج	MK.796.20
C52	Ceramic	1,000pF	1,500	+50-20	MK.206.05	R51}	Wirewound	140	1.5 5	5 5 5	MK.791.98
C53	Ceramic	1,000pF		+50-20	MK.206.05 MK.206.05	R52J		235	2.5	5]
C55	Ceramic Ceramic	1,000pF 5.6pF	500	+50-20 0.5pF	MK.206.05 C.304.AB/L5E6						
C56	Ceramic	1,000pF		+50-20	MK.206.05 C.296.AC/A220K						
C57	Polyester Trimmer	0.22uF 18pF	400	10	C.296.AC/A220K	FEDI	ROXCUBE BEADS				
C44 C45 C46 C47 C48 C49 C50 C51 C52 C53 C54 C55 C56 C57 C58 C59 C61	Polyester	22,000pF	125	20	908/22E C.296.AC/A22K		, 56, 57, 58 & 59				56.390.31/4B
C61	Ceramic	1,500pF	500	+50-25	904/1K5						,
C63 C65	Ceramic	100pF 742pF	500	1	See R20 C.304.GH/D742E						
C66 C67	Ceramic	15pF	500	10	C.304.GB/A15E						
C67 C68	Trimmer Ceramic	50pF 56pF	500	10	907/10E-50E						
C69	Ceramic (B4G0		500	10	C.304.GH/A56E C.304.AH/A390E						
	• • • • •				,						

÷