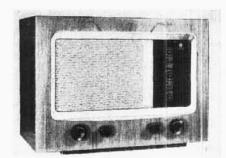
"TRADER" SERVICE SHEET PYSEP.C247

839

Covering the 47A, B47A and 45A Receivers



The Pye B47A in its walnut cabinet.

HE quick-release device for removing the chassis, as used on previous Pye receivers, is incorporated in the B47A, a 3-valve (plus rectiher) 3-band superhet designed to operate from A.C. or D.C. mains of 200-250 V. It is housed in a walnut cabinet, and a safety device disconnects the mains when the back cover is removed. The S.W. range is 16-52 m

The Pye 47A is similar in every respect

except the cabinet, which is a plastic moulding. In the 45A, which has a cabinet like the B47A, there are a few circuit differences which are explained as "Model 45A Modifications" overleaf.

Release date and original prices: B47.1 and 47.4, April, 1947, £15 15s.; 45.1, June, 1946, £15 15s., plus purchase tax in each case.

CIRCUIT DESCRIPTION

Aerial input is via isolating capacitor C1 and coupling coils L1 (S.W.) and L2 (M.W. and L.W.) to single-tuned circuits L3, C33 (S.W.), L4, C33 (M.W.) and L5 C33 (L.W.), which precede a triode-hexode valve (V1, Mullard metallized CCH35) operating as frequency changer with internal coupling.

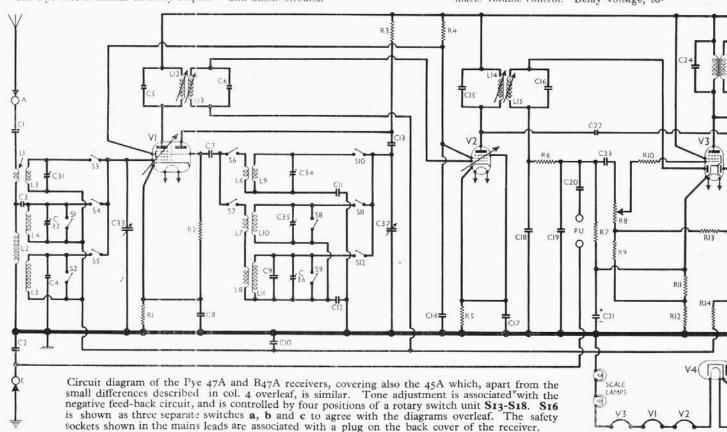
Triode oscillator anode coils L9 (S.W.), L10 (M.W.) and L11 (L.W.) are tuned by C37. Parallel trimming by C34 (S.W.), C35 (M.W.) and C9, C36 (L.W.). Series tracking by C11 (S.W.) and C12 (M.W. and L.W.). Inductive reaction coupling to control grid by coils L6 (S.W.), L7 (M.W.) and L8 (L.W.), with additional capacitative coupling across the impedance of the trackers, which are common to grid and anode circuits.

Second valve (V2, Mullard metallized EF39) is a variable-mu R.F. pentode operating as intermediate frequency amplifier with tuned-primary, tuned-secondary transformer couplings C5, L12, L13, C6 and C15, L14, L15, C16, in which the tuning capacitors are fixed and alignment is carried out by varying the positions of the iron-dust cores.

Intermediate frequency 465 kc/s.

Diode second detector is part of double diode pentode output valve (V3, Mullard metallized CBL31). Audio frequency component in rectified output is developed across load resistor R7 and passed via A.F. coupling capacitor C23, manual volume control R8 and grid stopper R10 to control grid of pentode section. I.F. filtering by C18, R6 and C19 in diode circuit, and R10 in pentode grid circuit. Provision for connection of a gramophone pick-up across C23, R8, via isolating capacitor C20, the "earthy" pick-up socket being wired directly to the receiver earth socket.

Second diode of V3, fed from V2 anode via C22, provides D.C. potential which is developed across load resistor R15 and fed back through a decoupling circuit as G.B. to F.C. and I.F. valves, giving automatic volume control. Delay voltage, to-



gether with G.B. for pentode section, is obtained from the drop across R11, R12 in V3 cathode lead to chasts. When one correction in pentode arode circuit by G24, and provision for the connection of a low impedance external speaker across the secondary winding of T1 via sockets on the internal speaker plugs.

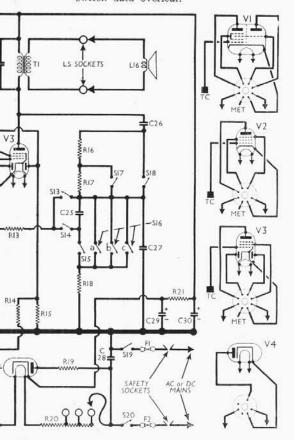
Voltage negative feed-back is provided from V3 anode, via the potential divider network C26, R16, R17, C25, R18, C27, and limiting resistor R13, to the control grid circuit. Switches S13-S18 permit the frequency response to be modified by manipulation of the circuit arrangement, giving a four-position tone control: Fidelity, Brilliant, Mellow 1 and Mellow 2.

In the Fidelity position S14 and S16 close, so that C26, R16, R17, and R18, C27 in parallel, form the potential divider, and the voltage developed across R18 is fed back via C25 and R13.

In the Brilliant position, \$14 and \$16 are open, and \$13, \$15 closed. R13 is now directly connected to the potential divider and \$C25 and \$R18 are connected in series across \$C27\$.

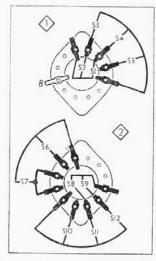
In the Mellow positions, \$14 and \$16 close again, and \$13, \$15 open, as for Fidelity, but in position M1 \$17 closes, short-circuiting R17, and in position M2 \$18 closes, short-circuiting R16 and R17.

S16 is shown in the circuit diagram as three separate switches a, b and c connected in parallel. Although it is contrary to our normal practice to show switches thus in the circuit diagram, it is necessary in this instance in order that the diagram shall agree with the practical switch data overleaf.



When the receiver is operated from A.C. mains, H.T. current is subplied by I.H.C. helf-wave cettiving alv. V4 Mullard CY31) which, with D.C. mains, behaves as a low resistance. Smoothing by resistor R21 and electrolytic capacitors C29, C30. Valve heaters, together with scale lamps and adjustable ballast resistor R20, are connected in series across mains input. Mains R.F. filtering by C28, and earth isolation by C2.

Waveband Switch Table and Diagrams



Diagrams of the two waveband switch units, drawn as seen from the rear of an inverted chassis. The associated table appears below.

Switch	SW	MW	LW
81	С		
S2	-	С	
S3	C		-
S4	-	c	-
85		22	C
84 85 86 87 88 89	C		200
87		C	C
88	C		100
89	_	C	
810	C		1
811	-	c c	
812			C

VALVE ANALYSIS

Valve voltages and currents given in the table below are those quoted by the manufacturers. With the receiver operating on A.C. mains of 230 V, they give the total H.T. current as 35 mA. Voltages were measured with a meter having an internal resistance of 1,000 ohms-pervolt.

Valve	Anode Voltage (V)		Screen Voltage (V)	Screen Current (mA)
V1 CCH35	160 Osci 65	1.5 llator 2.4	67	2.2
V2 EF39 V3 CBL31 V4 CY31†	160 146	2.9 22.0	67 160	0·8 2·8

† Cathode to chassis, 260 V, D.C.

COMPONENTS AND VALUES

ار	RESISTORS	Values (ohms)	Loca
131	V1 fixed G.B	220	J5
R2	V1 osc. C.G	47,000	J5
R3	Osc. H.T. feed	39,000	J6
R4	S.G.'s H.T. feed	33,000	16
R5	V2 fixed G.B	330	17
R6	1 F. stopper	47,000	H7
R7	Sig. diode load	470,000	H7
R8	Volume control	1,000,000	G4
139	FB. coupling	4,700	G6
1310	Grid stopper	47,000	D3
R11	V3 pent. G.B. andf	330	G7
R12	A.V.C. delay	220	G7
R13	FB. coupling	15,000	G4
1114	A.V.C. decoupling	1,000,000	H6
R15	A.V.C. diode load	1,000,000	H7
R16	1	27,000	G4
R17	Tone control resis-	22,000	G4
R18	l tors	47,000	H4
R19	V4 surge limiter	82	F7
R20	Heater ballast	800*	F6
R21	H.T. smoothing	3,000	H5

"Tapped at $620\Omega + 90\Omega + 90\Omega$ from V4 heater.

* Electrolytic. † Variable. ‡ Pre-set.

отн	HER COMPONENTS	Approx. Values (ohms)	Loca- tion
L1 L2 L3 L4 L5 L6 L7 L8 L9 L11 L12 L13 L14 L15 L16 T1 S1-S12 S1S S1S S19, S20	Aerial coupling coils Aerial tuning coils Osc. S.W. reaction Osc. M.W. and L.W. reaction, total Osc. tuning coils 1st I.F. { Pri trans. { Sec 2nd I.F. { Pri trans. { Sec Speech coil Output { Pri trans. { Sec Waveband switches Tone control Switches Mains Switches	0·4 59·0 Very low 2·5 16·5 2·25 Very low 3·5 4·5 9·4 6·7 6·7 6·7 6·7 6·7 6·7 6·7 6·7	B1 B1 B1 B1 B1 I5 I5 I4 I6 I6 I6 I4 A3 C3 C3 C3 C3 H4 H4 H4 H5
F1,F2	Mains fuses, 1-0 A		E3

Tone Control Switch Unit V. To

Switch	FID	BRI	М1	M
S13		С	-	
S14 S15 S16a	c	-	C	С
S15	_	С		
Sigh	C		C	- 5
S16b		-	~	С
S16c S17			C	
818	22		1000	C

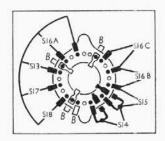


Diagram of the tone control switch unit S13-S18 as seen from the rear of an inverted chassis with the mains switch removed. S16a, b and c are connected in parallel. The associated table is above the diagram.

DISMANTLING THE SET

The bottom of the cabinet is fitted with a detachable cardboard cover, upon removal of which (four round-head wood screws) access may be gained to most of the compartment beneath the chassis deck. Removal of the chassis, however, is only a few moments' work.

Removing Chassis.—Remove the four control knobs (pull-off) after slackering their recessed grub screws.

Withdraw the two speaker lead plugs from their sockets at the rear of the chassis.

Remove the two fixing screws from the lower rear corners of the chassis.

Withdraw chassis about two inches, then lift the rear edge and slide it out. It operate the chassis on the bench, he mains safety plug, which is secured to the receiver back by a paxolin and plywood carrier (two wood screws), must be in position in its sockets beneath the mains fuse panel.

Removing Speaker.—With the chassis removed, free the speaker leads from the soft metal clip on the side of the cabinet, and remove the four nuts (with spring washers) securing the speaker to the sub-baffle.

When replacing, the connecting panel should point towards the top right-hand corner of the cabinet, when viewed from the rear.

GENERAL NOTES

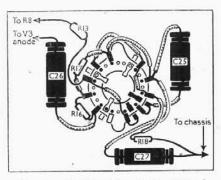
Switches.—S1-S12 are the waveband switches, ganged in two rotary units beneath the chassis. These are indicated in our under-chassis view by arrows and diamonds numbered 1, 2, and shown in detail in the diagrams overleaf, where they are drawn as seen when viewed from the rear of the underside of the chassis. The table overleaf gives the switch positions for the three control settings, starting from the fully anti-clockwise position of the control. A dash indicates open, and C. closed.

\$13-\$18 are the tone control switches, ganged in a single five-position unit beneath the chassis. Four positions are used for tone control, and the fifth to operate the QMB mains switch \$19, \$20, which is ganged with it. This unit is indicated in our under-chassis view, and shown in detail in the diagram in col 1, where the associated table above it shows the switch positions for the four tone control settings, starting from the "OFF" position and turning the control clockwise. A dash indicates open, and \$C_1\$ closed.

In order to show clearly the action of \$16, this has been divided into three parts, lettered a, b, c, as these are widely separated on the unit and connected in parallel. If all the parallel connections on the switch unit were shown as such they would confuse the diagram.

tel w, also is a sketch of the unit showing the physical connections to it. All the components associated with it are mounted on its tags, and if the outer connections of R13, C26, R18, C27 and S19, S20 are unsoldered the whole unit may be removed complete for such purposes as replacement of a faulty component, or attention to S19, S20.

Coils.—All the aerial circuit coils are mounted in a single unscreened unit on the chassis deck with their trimmers. The oscillator coils L6-L11 are in two units beneath the chassis by the wave-



Sketch showing the tone control switch assembly, less the mains switch, wired ready for mounting into the chassis. After mounting it is a simple matter to connect the three free leads into circuit.

band switch units, their associated trimmers and trackers being grouped close to them.

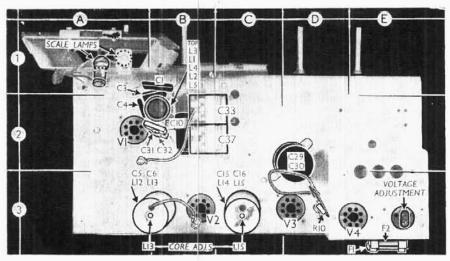
The IF transformers L12, L13 and L14, L15 are two screened units mounted on the chassis deck, their core adjustments projecting from either end. Their fixed tuning capacitors are contained within the units.

External Speaker. — The secondary winding of the output transformer $\mathbf{72}$ is brought out to a pair of sockets at the rear of the chassis, and from these the internal speaker or a low-impedance (2-4 Ω) external speaker may be operated. If both are required together, the external speaker plugs may be inserted in sockets in the tops of the internal speaker plugs.

Capacitors C29, C30.—These are two electrolytics in a single tubular metal container mounted on the chassis deck, beneath which the three connecting tags emerge. The yellow tag is the positive of C29 (16 μ F) and the red tag is that of C30 (24 μ F). The black tag is the common negative connection. Although this negative tag is provided, the metal case is not isolated from the contents. The unit is rated at 350 V D.C. working.

Fuses.—F1 and F2 are the mains circuit fuses, rated at 1 A each, 14in in length.

Scale Lamps.—These are two Osram M.E.S.-type lamps, with small clear spherical bulbs, rated at 4 V, 0.3 A. We show them as they were connected in our chassis, but in some cases they are inserted in the lead that connects the junction of C28 and S19 to chassis, so that H.T. current passes through them as well as heater current. In such cases V3 heater is connected on one side directly



Plan view of the chassis. **R10** is mounted on **V3** top cap connector. The heater ballast resistor **R20** is actually inside the shielded compartment on the right carrying **V4**, **F1**, **F2**, etc., which thus forms a mains input unit.

Under chassis The two view. waveband switch units (numbered I and 2 in diamonds) and the tone control switch unit S13-S18 are indicated here and shown in detail in diagrams elsewhere. The plug shown in the safety sockets can be so used only after being removed from the back cover.



to chassis. The change-over was made at serial No. 197471 to the arrangement shown in our circuit diagram.

Model 45A Modifications

The Pye 45A was an earlier model than the 47A, but both receivers were based on similar lines, and this Service Sheet covers the 45A with the following modifications.

R21 is replaced by an iron-cored choke (D.C. resistance 490 Ω) mounted on the chassis deck beneath the speaker, and **C24** and **R19** are omitted. **R11** becomes 220 Ω , and **C29**, **C30** become 8 μ F and 32 μ F respectively, the unit being rated at 450 V D.C. working.

The tuning drive cord is specified as forty inches of first quality silk solid plaited line, parum waxed, size 3½. Otherwise, the instructions given for cord replacement elsewhere apply in full, including the sketch.

DRIVE CORD REPLACEMENT

Four feet of Nylon braided glass yarn are required for the drive cord replacement, this length including an ample margin for tieing off.

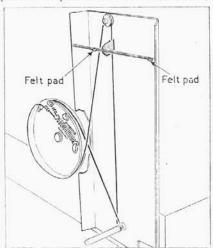
The scale glass must first be removed by removing the upper clamp (two set screws) and slackening the screws in the bottom one. The glass can then be lifted out, with its rubber packing pieces.

Turn the gang to maximum, with the gap in the edge of the drum at about 11 o'clock when viewed from the front, as shown in the sketch (next col.). Tie one end of the cord in a loop on to one end of the tension spring, using a knot that won't slip, and hook the spring on to the anchor tag provided for it in the drum; and take the cord through the gap.

Facing the front of the chassis, pass the free end of the cord through the slot in the scale back-plate, down over the control spindle, and round it twice, then up, on the further side of the first run, as shown in the sketch, on to the right-hand side of the guide pulley at the top of the scale; over it, and down again through the slot in the scale back plate,

crossing in *front* of the first run of cord, nearer the operator; then continuing down, under the drum, round the groove on its edge and through the hole or gap at the top.

Now tie off the end in another loop on to the same end of the tension spring as before, of such length as to open the coils about a quarter of an inch. The pointer must be fixed to the vertical length of cord, close to the top and with the felt pads in the positions shown in the sketch,



Sketch showing the course of the tuning drive cord, drawn as seen from the front corner of the chassis when the gang is at maximum. The felt pads rub on unmarked portions of the scale panel.

the cord being gripped in a fold in the pointer plate.

The scale glass may now be fitted, care being taken to set it up squarely, then the pointer may be adjusted as explained under "Circuit Alignment."

For guidance, the makers give the overall length, with loops, as 35⁴ inches. The measured length of our sample was 35³⁄₄ inches when stretched taut, and the pointer plate was almost exactly at the centre of it.

CIRCUIT ALIGNMENT

IF Stages.—Connect signal generator leads, via a 0.1 μ F capacitor, to control grid (top cap) of V1 and chassis, removing the original top cap conector but connecting a 500,000 Ω resistor between the top cap of the valve and the AVC line. A convenient point on the AVC line is the bare wire connecting together the tags of C31 and C32 on the aerial coil unit.

Switch set to MW, turn the volume control to maximum, the tone control to "Fid" and tune to 570 m on scale. Feed in a 465 kc/s (645.16 m) signal, and adjust the cores of L12, L13, L14 and L15 (chassis locations A3, A3, C3, C3) for maximum output. Finally, remove the 500,000 Ω resistor and replace top cap.

RF and Oscillator Stages.—With the gang at maximum, the pointer should be level with the black dots at the upper ends of the three scales. It may be adjusted by turning the drive drum on the gang spindle after loosening the fixing screw. Transfer signal generator leads to A and E sockets, via a suitable dummy aerial.

MW.—With set still switched to MW, tune to 200 m on scale, feed in a 200 m (1,500 kc/s) signal, and adjust C35 (15), then C32 (B2), for maximum output. Tune to 500 m on scale, feed in a 500 m (600 kc/s) signal, and check calibration.

LW.—Switch set to LW, tune to 1,200 m on scale, feed in a 1,200 m (250 kc/s) signal, and adjust C36 (15) for maximum output. Tune to 1,800 m on scale, feed in an 1,800 m (166.7 kc/s) signal, and check calibration.

SW.—Switch set to SW, using 400 Ω dummy aerial, tune to 17.5 m on scale, feed in a 17.5 m (17.14 Mc/s) signal, and adjust C34 (15), then C31 (B2), for maximum output. Feed in a 43 m (6.98 Mc/s) signal, tune it in, and check calibration. If it is out, adjust the turns of L3 for rect it; then adjust the turns of L3 for maximum output. Then repeat the SW adjustments entirely.